

ABSTRACT OF THE DISCLOSURE

Method and device for producing a web of tissue. In the method, the web of tissue is led over at least one drying cylinder, doctored off the latter with a creping doctor and then wound up by way of a winding device. The web of tissue is supported at least largely over the entire distance between creping doctor and winding device on one side by a transfer device, so that there is only a short free web draw, while its other side is free. The device includes at least one drying cylinder, a creping doctor arranged on the drying cylinder and a winding device that winds up the web of tissue. Between the creping doctor and the winding device, a transfer device at least largely bridges the entire distance which supports the web of tissue on one side. There is a short free web draw, but its other side is left free.